



Flap Discs 241D & 563D

The answer to increasing your performance and lowering your operating costs



Grind & Finish In One Step!

Expect The Best!
Quality Products, Great Prices.

3M™ Flap Discs 241D & 563D

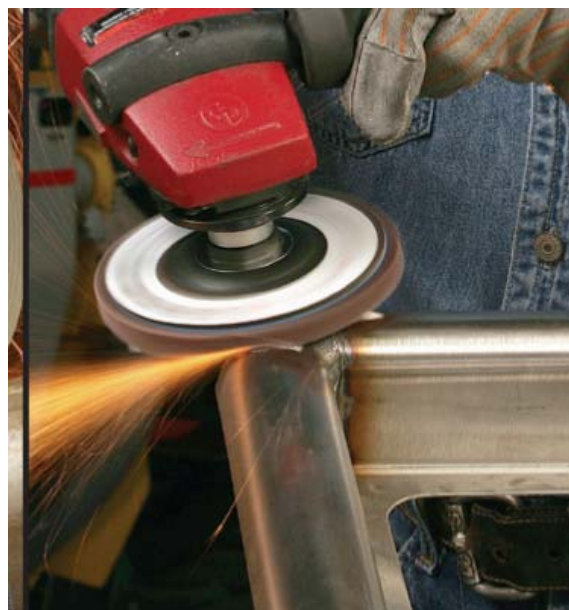
Fast cutting discs with exceptionally long life for all your grinding & finishing needs

The 3M 241D and 563D flap discs are the new standards for off-hand grinding and finishing of metals. These Type 27 flap discs are ideal for many metal grinding and finishing applications, and can be used on a variety of materials.

Their unique construction enable you to improve your production standards, and at the same time lower your costs.

Advantages:

- ◇ Lasts longer
- ◇ Fast and consistent cut rate
- ◇ Smooth finish
- ◇ Less noise and vibration
- ◇ Minimal heat build up
- ◇ Easy to control hence less risk of gouging



3M™ Flap Disc 241D

The 3M 241D flap disc is a general purpose Aluminum Oxide flap disc that provides a consistent cut and superior finish.

Size	Grade	Stock Number	MOS
100 mm x 16 mm	60	HK-8000-0053-9	71 m/s, 13,800 rpm
100 mm x 16 mm	80	HK-8000-0054-7	71 m/s, 13,800 rpm
100 mm x 16 mm	120	HK-8000-0055-4	71 m/s, 13,800 rpm

3M™ Flap Disc 563D

The 3M 563D flap disc (Alumina Zirconia) is a fast cutting disc with exceptionally long life, and less heat generation. It works great on a wide variety of metals like mild steel & stainless steel

Size	Grade	Stock Number	MOS
100 mm x 16 mm	40	HK-8000-0056-2	71 m/s, 13,800 rpm
100 mm x 16 mm	60	HK-8000-0057-0	71 m/s, 13,800 rpm
100 mm x 16 mm	80	HK-8000-0058-8	71 m/s, 13,800 rpm
100 mm x 16 mm	120	HK-8000-0059-6	71 m/s, 13,800 rpm

Application

- ◇ Grinding
- ◇ Stock Removal
- ◇ Blending
- ◇ Edge Chamfering
- ◇ Deburring
- ◇ Cleaning & Finishing

Industry

- ◇ Metal Fabrication
- ◇ General Metalworking
- ◇ Automotive Manufacturing
- ◇ Building & Construction
- ◇ Shipbuilding
- ◇ Iron & Steel

Safety First

Always use properly guarded tools, follow maximum operating speed recommendations, and wear proper face and body protection

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