

3M™ Stikit™ Disc Roll – Paper

General Use



316U

- Aluminum oxide – A wt. Paper
- Discs for paint, primer, wood and fiberglass
- Load resistant coating
- Convenient disc roll form, 100 discs per roll

Width x Diameter	Grade	UPC	Min /Case
5" no dust hole	80	051131-01237-0	1/6
	P100	051131-01236-3	1/6
	P120	051131-01235-6	1/6
	P150	051131-01234-9	1/6
	P180	051131-01233-2	1/6
	P220	051131-01232-5	1/6
	P240	051131-01231-8	1/6
	P320	051131-01229-5	1/6
6" no dust hole	80	051131-01248-6	1/6
	P100	051131-01247-9	1/6
	P120	051131-01246-2	1/6
	P150	051131-01245-5	1/6
	P180	051131-01244-8	1/6
	P220	051131-01243-1	1/6
	P240	051131-01231-8	1/6
	P320	051131-01240-0	1/6

415U/415N

- Silicon carbide – A wt. Paper
- General purpose discs for whitewood and sealer sanding
- Load resistant coating
- Unique construction provides excellent finish
- Convenient disc roll form, 125 or 250 discs per roll

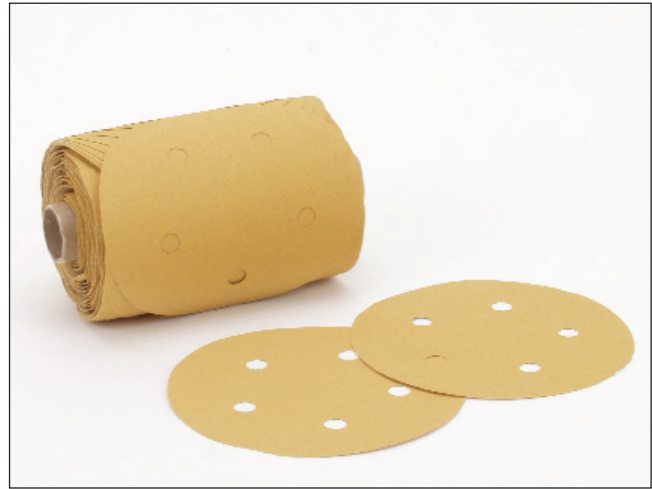
Diameter	Grade	UPC Number	Min /Case	Discs Per Roll	
5"	80	051144-77223-0	1/8	125	
	no dust hole	100	051144-77227-8	1/8	125
	415U/415N	120	051144-77230-8	1/8	125
	150	051144-77234-6	1/4	250	
	180	051144-77237-7	1/4	250	
	220	051144-77241-4	1/4	250	
	240	051144-77244-5	1/4	250	
	280	051144-77247-6	1/4	250	
5"	80	051144-77224-7	1/8	125	
	5 dust holes	100	051144-77228-5	1/8	125
	415U/415N	120	051144-77231-5	1/8	125
	150	051144-77235-3	1/4	250	
	180	051144-77238-4	1/4	250	
	220	051144-77242-1	1/4	250	
	240	051144-77245-2	1/4	250	
	6"	80	051144-77225-4	1/8	125
no dust holes		100	051144-77229-2	1/8	125
415U		120	051144-77232-2	1/8	125
150		051144-77236-0	1/4	250	
180		051144-77239-1	1/4	250	
220		051144-77243-8	1/4	250	
6"	80	051144-77226-1	1/8	125	
	6 dust holes	120	051144-77233-9	1/8	125
	415U	180	051144-77240-7	1/4	250

3M™ Stikit™ Disc Roll – Paper

Engineered

216U

- Aluminum oxide – A wt. paper
- Load resistant coating
- Convenient disc roll form, 125 or 175 discs/roll



Diameter	Grade	UPC Number	Discs /Roll	Min /Case	
5" no dust hole	P80	051111-49909-2	125	1/10	
	P100	051111-49910-8	125	1/10	
	P120	051111-49911-5	125	1/10	
	P150	051111-49912-2	175	1/6	
	P180	051111-49913-9	175	1/6	
	P220	051144-01423-1	175	1/6	
	P240	051144-01422-4	175	1/6	
	P280	051144-01421-7	175	1/6	
	P320	051144-01420-0	175	1/6	
	P360	051131-01418-3	175	1/6	
	P400	051131-01419-0	175	1/6	
	6" no dust hole	P80	051111-49914-6	125	1/10
		P100	051111-49915-3	125	1/10
P120		051111-49916-0	125	1/10	
P150		051111-49917-7	175	1/6	
P180		051111-49918-4	175	1/6	
P220		051144-01438-5	175	1/6	
P240		051144-01437-8	175	1/6	
P280		051144-01436-1	175	1/6	
P320		051144-96434-5	175	1/6	
P360		051131-01433-6	175	1/6	
P400		051144-96496-3	175	1/6	
P500		051131-01432-9	175	1/6	

Diameter	Grade	UPC Number	Discs /Roll	Min /Case
5" 5 dust holes	P80	051131-01628-6	125	1/10
	P100	051131-01627-9	125	1/10
	P120	051131-01626-2	125	1/10
	P150	051131-01625-5	175	1/6
	P180	051131-01624-8	175	1/6
	P220	051131-01623-1	175	1/6
	P240	051131-01622-4	175	1/6
	P280	051131-01621-7	175	1/6
	P320	051131-01620-0	175	1/6
	P400	051131-01916-4	175	1/6
6" 6 dust holes	P80	051131-01643-9	125	1/10
	P100	051131-01642-2	125	1/10
	P120	051131-01641-5	125	1/10
	P150	051131-01640-8	175	1/6
	P180	051131-01639-2	175	1/6
	P240	051131-01637-8	175	1/6
	P320	051131-01635-4	175	1/6
	P400	051131-01434-3	175	1/6

YOUR 3M SOLUTIONS HOTLINES:

3M can provide additional products and accessories to meet your needs.

Please contact us in any of the following ways that you prefer:

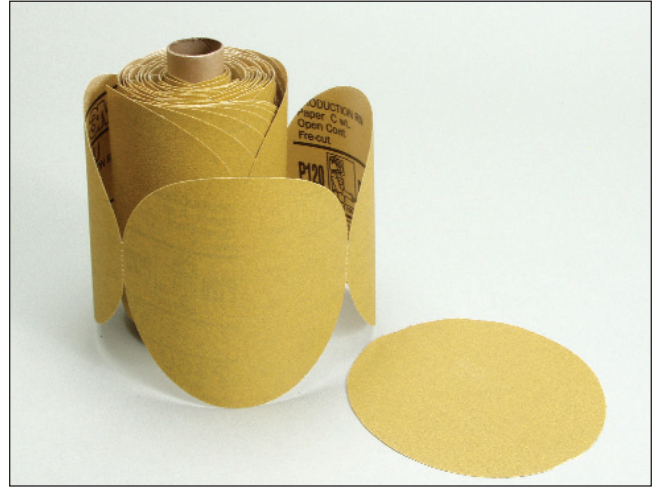
- 3M distributor or 3M sales representative in your area
- 3M Customer Response Center **1-866-279-1235**
- 3M Custom Woodworking and Cabinet Shop Website www.3M.com/woodworking-catalog

3M™ Stikit™ Disc Roll – Paper

Engineered continued

236U

- Aluminum oxide – C wt. paper – open coat “Gold Color”
- Durable, tear resistant backing
- Load resistant coating
- Convenient disc roll form, 100 discs per roll



Diameter	Grade	UPC Number	Min /Case
5" no dust hole	P80	051144-86488-1	1/4
	P100	051144-86489-8	1/4
	P120	051144-86490-4	1/4
	P150	051144-86491-1	1/4
	P180	051144-86492-8	1/4
	P220	051144-86493-5	1/4
	P240	051144-86494-2	1/4
	P320	051144-86495-9	1/4
	P400	051144-86496-6	1/4
	P500	051144-86497-3	1/4
6" no dust hole	P80	051144-86468-3	1/4
	P100	051144-86469-0	1/4
	P120	051144-86470-6	1/4
	P150	051144-86471-3	1/4
	P180	051144-86472-0	1/4
	P220	051144-86473-7	1/4
	P240	051144-86474-4	1/4
	P320	051144-86475-1	1/4
	P400	051144-86476-8	1/4
	P500	051144-86477-5	1/4
5" 5 dust holes	P80	051144-86498-0	1/4
	P100	051144-86499-7	1/4
	P120	051144-88700-2	1/4
	P150	051144-88701-9	1/4
	P180	051144-88702-6	1/4
	P220	051144-88703-3	1/4
	P240	051144-88704-0	1/4
	P320	051144-88705-7	1/4
	P400	051144-88706-4	1/4
	P500	051144-88707-1	1/4

Diameter	Grade	UPC Number	Min /Case
6" 6 dust holes	P80	051144-86478-2	1/4
	P100	051144-86479-9	1/4
	P120	051144-86480-5	1/4
	P150	051144-86481-2	1/4
	P180	051144-86482-9	1/4
	P220	051144-86483-6	1/4
	P240	051144-86484-3	1/4
	P320	051144-86485-0	1/4
	P400	051144-86486-7	1/4

TECH TIP: Stikit Disc Finish Life Characteristics

Best finish (comparing grade 180 on wood, least amount of swirl marks)

Longest life (as it relates to the mineral dulling, comparing grade 180)

- ↑ 415U
- ↑ 316U
- ↑ 214U
- ↑ 216U
- ↑ 236U
- ↑ 255L
- ↑ 734U
- ↑ 300D
- ↓ 900DZ

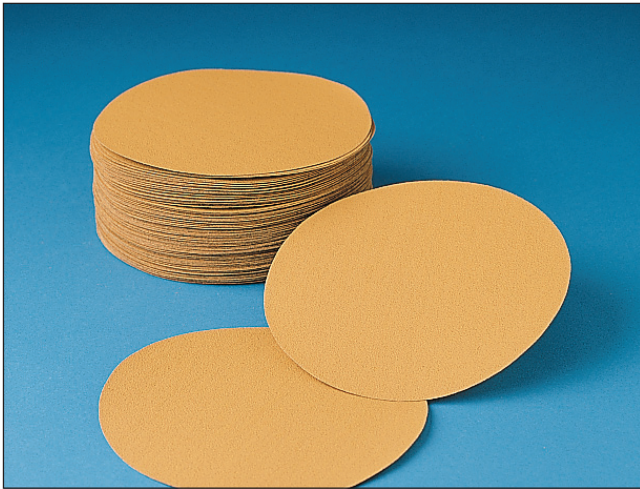
- ↑ 900DZ
- ↑ 734U
- ↑ 300D
- ↑ 255L
- ↑ 236U
- ↑ 216U
- ↑ 214U
- ↑ 316U
- ↓ 415U

Coarsest finish

Least life

3M™ Stikit™ Disc – Film

Engineered



255L

- Aluminum oxide – strong, flexible, tear resistant film backing – “Gold Film”
- Provides sharp cut, durability, outstanding finish
- Long, heat-resistant life
- Load resistant coating
- Convenient disc roll form, 125 discs per roll

Diameter	Grade	UPC Number	Min /Case
5" no dust hole	P80	051144-82471-7	1/4
	P100	051144-82470-0	1/4
	P120	051144-82469-4	1/4
	P150	051144-82468-7	1/4
	P180	051144-82467-0	1/4
	P220	051144-82466-3	1/4
	P240	051144-82465-6	1/4
	P280	051144-82464-9	1/4
	P320	051144-82463-2	1/4
6" no dust hole	P80	051131-01363-6	1/4
	P100	051131-01362-9	1/4
	P120	051131-01361-2	1/4
	P150	051131-01360-5	1/4
	P180	051131-01359-9	1/4
	P220	051131-01358-2	1/4
	P280	051131-01356-8	1/4

3M™ Stikit™ Disc – Cloth

High Performance



900DZ

- Premium Purple* disc – durable, long lasting 3M™ Cubitron™ Abrasive Grain
- J wt. cloth – open coat
- Flexible, tear resistant cloth
- 3M™ Xodust™ Technology reduces static and airborne dust levels when coupled with an efficient dust-collection system
- Individual discs with liner

Width x Diameter	Grade	UPC Number	Min /Case
5" no dust hole	80	051111-49639-8	50/250
	P100	051111-49640-4	50/250
	P120	051111-49641-1	50/250
	P150	051111-49643-5	50/250
	P180	051111-49642-8	50/250
	P220	051111-49644-2	50/250

*The Purple color of the abrasive is a trademark of 3M.

3M™ Stikit™ Disc – Paper

High Performance

734U/334U

(734U 3M™ Cubitron™ Mineral blend available in P80 – P180 and 334U Aluminum Oxide available in P220)

- C wt. paper
- Sharp-cutting and durable
- Ideal for wood, soft metals, fiberglass and solid surface



Diameter	Grade	UPC Number	Discs /Roll	Min /Case
5" no dust hole 734U	P80	051131-00309-5	75	1/4
	P100	051131-00308-8	75	1/4
	P120	051131-00307-1	75	1/4
	P150	051131-00306-4	75	1/4
	P180	051131-00305-7	75	1/4
5" no dust hole 334U	P220	051131-00304-0	75	1/4

Diameter	Grade	UPC Number	Discs /Roll	Min /Case
6" no dust hole 734U	P80	051131-00333-0	75	1/4
	P100	051131-00332-3	75	1/4
	P120	051131-00331-6	75	1/4
	P150	051131-00330-9	75	1/4
	P180	051131-00329-3	75	1/4
6" no dust hole 334U	P220	051131-00328-6	75	1/4

SAFETY TIPS:

To prevent injury, use eye, face and body protection at all times while operating power tools, and in areas where power tools are being operated. Follow safety procedures posted in work area.

- Always disconnect power before changing abrasives or making machine adjustments and repair.
- Always use recommended air hose, fittings and couplers and inspect them for wear and damage and replace when necessary.
- Do not use damaged, bent or severely worn accessories.
- Electric Machines – Make sure proper electrical codes are followed, including safe wiring and proper grounding.

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