

3M™ Cloth Belts 577F

Applications:

- Excellent performance on stainless and exotic alloys.
- Suitable for metal grinding and can be run wet or dry.

Features:

- Alumina Zirconia abrasive product constructed on a YF weight, water resistant polyester cloth backing.
- Ideal for backstand, swing frame, stroke sanding, portable belt grinding, wide belt grinding and polishing.

| Size (mm) | Grade | Mineral | Order ID | Recommended Tools | |
|-----------|-------|------------------|-------------|-------------------------|------------------------------|
| 10 x 330 | 40 | Alumina Zirconia | AC019178189 | File and Portable Belts | |
| 10 x 330 | 60 | Alumina Zirconia | AC019177868 | | |
| 10 x 330 | 80 | Alumina Zirconia | AC010419201 | | |
| 10 x 330 | 120 | Alumina Zirconia | AC019176746 | | |
| 12 x 457 | 36 | Alumina Zirconia | AN019302908 | | |
| 12 x 457 | 40 | Alumina Zirconia | AC010419524 | | |
| 12 x 457 | 60 | Alumina Zirconia | AC019177834 | | |
| 12 x 457 | 80 | Alumina Zirconia | AC019178171 | | |
| 12 x 610 | 36 | Alumina Zirconia | AN019302916 | | |
| 12 x 610 | 40 | Alumina Zirconia | AC019178163 | | |
| 12 x 610 | 60 | Alumina Zirconia | AN019303013 | | |
| 12 x 610 | 80 | Alumina Zirconia | AN019303062 | | |
| 20 x 520 | 36 | Alumina Zirconia | AC010419540 | | |
| 20 x 520 | 40 | Alumina Zirconia | AC010419508 | | |
| 20 x 520 | 60 | Alumina Zirconia | AC019177560 | | |
| 20 x 520 | 80 | Alumina Zirconia | AC019192965 | | |
| 20 x 520 | 120 | Alumina Zirconia | AC019176704 | | |
| 30 x 533 | 36 | Alumina Zirconia | AC019178411 | | |
| 30 x 533 | 40 | Alumina Zirconia | AC010577008 | | |
| 30 x 533 | 60 | Alumina Zirconia | AC019177776 | | |
| 30 x 533 | 80 | Alumina Zirconia | AC019177305 | | |
| 30 x 533 | 120 | Alumina Zirconia | AC019176670 | | |
| 90 x 400 | 80 | Alumina Zirconia | AC019174807 | | |
| 90 x 410 | 40 | Alumina Zirconia | AC019182255 | | |
| 90 x 410 | 60 | Alumina Zirconia | AC019182180 | | |
| 90 x 410 | 80 | Alumina Zirconia | AC019182107 | | |
| 90 x 410 | 120 | Alumina Zirconia | AC019182008 | | |
| 100 x 610 | 60 | Alumina Zirconia | AC019188291 | | |
| 50 x 915 | 36 | Alumina Zirconia | AC019178387 | | Linishing and Fixed Machines |
| 50 x 915 | 40 | Alumina Zirconia | AC019178072 | | |
| 50 x 915 | 60 | Alumina Zirconia | 0361030 | | |
| 50 x 915 | 80 | Alumina Zirconia | 0360990 | | |
| 50 x 915 | 100 | Alumina Zirconia | AC019175607 | | |
| 50 x 915 | 120 | Alumina Zirconia | AC019176662 | | |
| 50 x 1220 | 36 | Alumina Zirconia | AC019174674 | | |
| 50 x 1220 | 40 | Alumina Zirconia | AC019178064 | | |
| 50 x 1220 | 60 | Alumina Zirconia | 0361022 | | |
| 50 x 1220 | 80 | Alumina Zirconia | AC019177263 | | |
| 50 x 1220 | 100 | Alumina Zirconia | AC019176877 | | |
| 50 x 1220 | 120 | Alumina Zirconia | AC019176654 | | |
| 50 x 1520 | 36 | Alumina Zirconia | AC019174690 | | |
| 50 x 1520 | 60 | Alumina Zirconia | AC019177735 | | |
| 50 x 1520 | 80 | Alumina Zirconia | AC019177255 | | |
| 50 x 1520 | 120 | Alumina Zirconia | AC019176647 | | |
| 50 x 2440 | 36 | Alumina Zirconia | AC019178379 | | |
| 50 x 2440 | 40 | Alumina Zirconia | AC019178049 | | |
| 50 x 2440 | 60 | Alumina Zirconia | AC019177727 | | |
| 50 x 2440 | 80 | Alumina Zirconia | AC019177222 | | |
| 75 x 2000 | 36 | Alumina Zirconia | AC019178353 | | |
| 75 x 2000 | 40 | Alumina Zirconia | AC019178031 | | |
| 75 x 2000 | 60 | Alumina Zirconia | AC019177677 | | |
| 75 x 2000 | 80 | Alumina Zirconia | AC019188135 | | |
| 100 x 915 | 36 | Alumina Zirconia | AC019188309 | | |

| Size (mm) | Grade | Mineral | Order ID | Recommended Tools |
|------------|-------|------------------|-------------|------------------------------|
| 100 x 915 | 40 | Alumina Zirconia | AC019178015 | Linishing and Fixed Machines |
| 100 x 915 | 60 | Alumina Zirconia | AC019177610 | |
| 100 x 915 | 80 | Alumina Zirconia | AC019177156 | |
| 100 x 915 | 100 | Alumina Zirconia | AC019187858 | |
| 100 x 915 | 120 | Alumina Zirconia | AC019176571 | |
| 100 x 927 | 60 | Alumina Zirconia | AC019177602 | |
| 100 x 1220 | 36 | Alumina Zirconia | AN019302924 | |
| 100 x 1220 | 40 | Alumina Zirconia | AN019302965 | |
| 100 x 1220 | 60 | Alumina Zirconia | AC019177586 | |
| 100 x 1220 | 80 | Alumina Zirconia | AC019177123 | |
| 100 x 1220 | 120 | Alumina Zirconia | AN019303096 | |
| 100 x 1520 | 40 | Alumina Zirconia | AC019174732 | |
| 100 x 1520 | 60 | Alumina Zirconia | AC019174773 | |
| 100 x 1520 | 80 | Alumina Zirconia | AC019177115 | |
| 100 x 2440 | 36 | Alumina Zirconia | AC019178304 | |
| 100 x 2440 | 40 | Alumina Zirconia | AC019174740 | |
| 100 x 2440 | 60 | Alumina Zirconia | AC019281743 | |
| 100 x 2440 | 120 | Alumina Zirconia | AC019191570 | |
| 100 x 4270 | 36 | Alumina Zirconia | AC019178270 | |
| 100 x 4270 | 40 | Alumina Zirconia | AC019177959 | |
| 100 x 4270 | 80 | Alumina Zirconia | AN019303054 | |
| 150 x 1220 | 36 | Alumina Zirconia | AN019302932 | |
| 150 x 1220 | 40 | Alumina Zirconia | AN019302957 | |
| 150 x 1220 | 60 | Alumina Zirconia | AC019177511 | |
| 150 x 1220 | 80 | Alumina Zirconia | AC019176968 | |
| 150 x 1220 | 120 | Alumina Zirconia | AC019176530 | |
| 150 x 1520 | 36 | Alumina Zirconia | AC019178254 | |
| 150 x 1520 | 40 | Alumina Zirconia | AC019177934 | |
| 150 x 1520 | 60 | Alumina Zirconia | AC019177495 | |
| 150 x 1520 | 120 | Alumina Zirconia | AC019205239 | |
| 150 x 2000 | 40 | Alumina Zirconia | AC019177926 | |
| 150 x 2000 | 60 | Alumina Zirconia | AC019177479 | |
| 150 x 2260 | 80 | Alumina Zirconia | AC019195919 | |
| 150 x 1220 | 40 | Alumina Zirconia | AN019302981 | |
| 150 x 1220 | 60 | Alumina Zirconia | AN019303021 | |
| 150 x 1220 | 80 | Alumina Zirconia | AN019303088 | |
| 150 x 1220 | 120 | Alumina Zirconia | AN019303104 | |



ATTENTION: Belts are available in other grades and sizes. If you need a specific belt not listed, contact your 3M Sales Specialist or 3M Authorised Distributor.